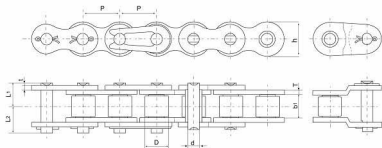
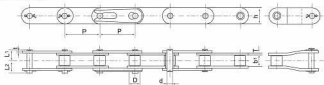


**COLD DRINK & FOOD PROCESSING CHAINS**

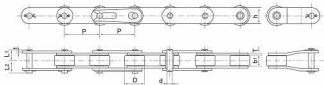


DIN/ISO	Pitch	Width between inner plates	Roller diameter	Pin			Plate		Ultimate tensile strength	Weight per meter
				d	L <sub>1</sub>	L <sub>2</sub>	h	t/T		
Chain No.	P (mm)	b1 (min./max.) (mm)	D (max.) (mm)	d (mm)	L <sub>1</sub> (mm)	L <sub>2</sub> (mm)	h (mm)	t/T (mm)	Q <sub>min</sub> (N)	Q (kg/m)
*20SS-1	6.35	3.1	3.3	2.31	3.9	4.6	5.9	0.75	2.34	0.14
*30SS-1	9.525	4.06	5.08	3.58	6	7.2	9	1.27	6	0.35
41SS-1	12.7	6.25	7.77	3.58	6.85	8.25	9.8	1.27	6	0.44
40SS-1	12.7	7.85	7.92	3.95	8.3	9.8	12	1.52	10.4	0.85
50SS-1	15.875	9.4	10.16	5.08	10.25	11.85	15	2	19	1.04
60SS-1	19.05	12.57	11.91	5.94	12.65	14.35	18	2.4	24	1.54
80SS-1	25.4	15.75	15.88	7.92	16.35	17.75	23.5	3.2	42.8	2.64
100SS-1	31.75	18.9	19.05	9.52	19.8	23.3	30	4	58	3.96
120SS-1	38.1	25.22	22.23	11.1	25	28.3	35.8	4.9	78	5.87
008SS-1	5	2.5	3.2	1.49	3.1	4.1	4.1	0.6	1.3	0.09
048SS-1	8	2.8	4	1.85	3.3	4.2	5	0.6	1.3	0.12
068SS-1	8	3	5	2.31	3.9	4.8	7	0.75	3.5	0.18
080SS-1	9.525	5.72	6.35	3.28	6.27	7.23	8.2	1.0/1.27	5.4	0.38
088SS-1	12.7	7.75	8.51	4.45	8.5	9.9	11.8	1.85	11.3	0.74
108SS-1	15.875	9.65	10.16	5.08	9.8	10.9	14.6	1.85	14.9	0.95
120SS-1	19.05	11.98	12.07	5.72	11	12.4	16	1.8	17.5	1.22
168SS-1	25.4	17.02	15.88	8.28	17.95	19.05	20.9	3.2/4	42	2.77
208SS-1	31.75	19.56	19.05	10.19	20.2	23.8	26	3.0/4.5	60	3.84
248SS-1	38.1	25.4	25.4	14.63	26.65	31.05	33	5/6	92.8	7.04

Standard Roller Type

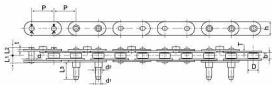


Overize Roller Type

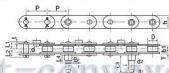


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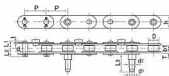
ANSI Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kn	Weight per meter q kg/m
				d mm	L <sub>1</sub> mm	L <sub>2</sub> mm	h mm	VT mm		
C2040SS	25.4	7.85	7.92	3.96	8.3	9.6	12	1.52	10.4	0.52
C2042SS	25.4	7.85	15.88	3.96	8.3	9.6	12	1.52	10.4	0.66
C2088SS	25.4	7.75	8.51	4.45	8.5	9.9	11.8	1.65	11.3	0.56
C2088LSS	25.4	7.75	15.88	4.45	8.5	9.9	11.8	1.65	11.3	0.88
C2650SS	31.75	9.4	10.16	5.08	10.25	11.85	15	2	19	0.83
C2652SS	31.75	9.4	19.05	5.08	10.25	11.85	15	2	19	1.29
C2660SS	38.1	12.57	11.91	5.94	12.65	14.35	18	2.4	24	1.20
C2662SS	38.1	12.57	22.23	5.94	12.65	14.35	18	2.4	24	1.91
C2060SS	50.8	15.75	15.88	7.92	16.2	17.9	23.5	3.2	42.8	2.10
C2062SS	50.8	15.75	28.58	7.92	16.2	17.9	23.5	3.2	42.8	3.12
C2105SS	63.5	18.9	19.05	9.52	19.8	23.3	30	4	58	3.22
C2102SS	63.5	18.9	39.67	9.52	19.8	23.3	30	4	58	5.33
C2120SS	76.2	25.22	22.23	11.1	25	28.3	35.8	4.9	78	4.72
C2122SS	76.2	25.22	44.45	11.1	25	28.3	35.8	4.9	78	7.72



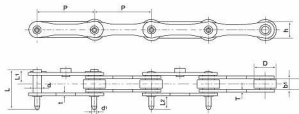
Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin					Plate		Ultimate tensile strength Qmin kn	
				d mm	d1 mm	d2 mm	L1 mm	L2 mm	L3 mm	h mm		t/T mm
C210E-DA	31.75	10.5	15.88	7.4	7	10	12.95	15.05	29	22	2.5	25



Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin						Plate		Ultimate tensile strength Qmin kn		
				d mm	d1 mm	d2 mm	d3 mm	L1 mm	L2 mm	L3 mm	L4 mm		h mm	t/T mm
C210E-DB	31.75	10.5	15.88	7.4	7	11	1.5	12.95	15.05	29	13	22	2.5	25
C210E-DD	31.75	10.5	15.88	7.4	7	13	2	12.95	15.05	22	8	22	2.5	25

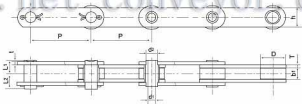


Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin					Plate		Ultimate tensile strength Qmin kn	
				d mm	d1 mm	d2 mm	L1 mm	L2 mm	L3 mm	h mm		t/T mm
C210E-D	31.75	10.5	15.88	7.4	7	10	12.95	15.05	29	22	2.5	25

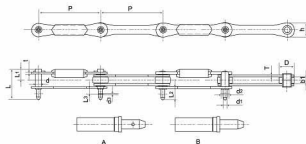


Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin					Plate		Ultimate tensile strength Qmin kn
				d mm	d1 mm	L1 mm	L2 mm	L mm	h mm	yT mm	
P125C-D	125	15	30	12	8	19.0	21.5	56.8	28	3.14	32

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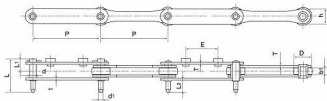


Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin				Plate		Ultimate tensile strength Qmin kn
				d1 (min) mm	d2 mm	L1 mm	L2 mm	h mm	yT mm	
CR2	76.2	16	31.8	10.2	15	18.2	24.4	28.2	3.8	41
CN2A	76.2	15.9	31.8	12.2	15	18.2	24.4	28.2	3.8	41

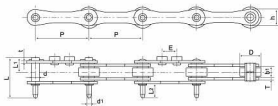


Chain No.	L <sub>3</sub>	d <sub>3</sub>
AMP125-D	12.3	2

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin						Plate		Ultimate tensile strength Qmin kn	
				d	d <sub>1</sub>	d <sub>2</sub>	L <sub>1</sub>	L <sub>2</sub>	L	Type	h		UT
P125-D	125	13	30	12	8	13.1	20.25	23	59.8	A	28	32	32
AMP125-D	125	15	30	12	8	13.3	21.4	23	51.5	A	28	4	30
P125N-D	125	15	33.6	12	8	13.3	21	22.3	59.8	B	28	4	60



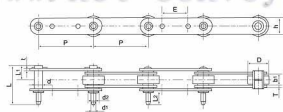
Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin					Plate			Ultimate tensile strength Qmin kn
				d	d <sub>1</sub>	L <sub>1</sub>	L <sub>2</sub>	L	h	UT	E	
P125H-D	125	15	30	12	8	21	22	59	28	3.14	60	32



Chain No.	L <sub>2</sub> mm	E mm
P95.25-D*	21.6	40
P125-D*	21.5	60

Chain No.	Pitch P mm	Width between inner plates b <sub>1</sub> (min) mm	Roller diameter D (max) mm	Pin				Plate		Ultimate tensile strength  Qmin kn
				d mm	d <sub>1</sub> mm	L <sub>1</sub> mm	L mm	h mm	t/T mm	
P95.25-D*	95.25	13	28	10	7	18	93.4	26	3	25
P125-D*	125	15	30	12	8	21	99	28	3.14	32

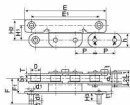
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d <sub>2</sub> mm	L <sub>2</sub> mm	E mm
12.7	22.5	85

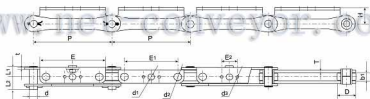
Chain No.	Pitch P mm	Width between inner plates b <sub>1</sub> (min) mm	Roller diameter D (max) mm	Pin				Plate		Ultimate tensile strength  Qmin kn
				d mm	d <sub>1</sub> mm	L <sub>1</sub> mm	L mm	h mm	t/T mm	
P150	150	16	30	11.8	8	20.65	99.8	28	3.4	32

COLD DRINK CHAINS



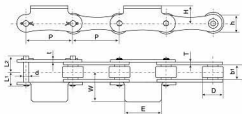
E1	E	F1	F	H1	H2	d1	t1	H2	d2	d3
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
108	130	22	39.5	24	33	6	3	12	7	2

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Qmin kn
				d mm	L1 mm	L2 mm	h mm	t/T mm	
C20E-NI	31.75	10.5	15.88	7.4	12.95	15.05	22	2.5	25



E1	E2	E	d1	d2	d3	H
mm	mm	mm	mm	mm	mm	mm
85	25	105	10	12	4.1	28

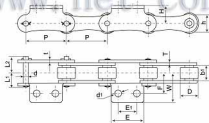
Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Qmin kn
				d mm	L1 mm	L2 mm	h mm	t/T mm	
P125E-D	125	15	30	12	17.5	20.5	28	3/4	30



E mm	W mm	H mm
40	53	26

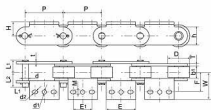
Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kN
				d mm	L <sub>1</sub> mm	L <sub>2</sub> mm	h mm	t/T mm	
CS05	50	17	25	7	18.15	19.05	20	3	15

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Chain No.	d <sub>1</sub> mm	E <sub>1</sub> mm	E mm	F mm	W mm	H mm
CS05-N1	M6	25	40	45	53	26
CS05-N3	7	25.5	40	22	31	20

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kN
				d mm	L <sub>1</sub> mm	L <sub>2</sub> mm	h mm	t/T mm	
CS05-N1	50	17	25	7	18.15	19.05	20	3	15
CS05-N3	50	12	22.23	5.9	13.95	16.55	20	3	15



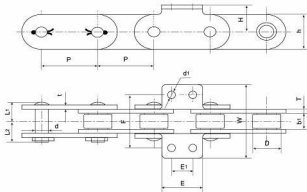
H mm	E <sub>1</sub> mm	E mm	F mm	W mm	d <sub>1</sub> mm	d <sub>2</sub> mm	M mm
18	25	30	25.5	35.5	5.5	6.5	5

Chain No.	Pitch P mm	Width between inner plates b <sub>1</sub> (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kn
				d mm	L <sub>1</sub> mm	L <sub>2</sub> mm	h mm	t mm	
C216AL-SK3	50.6	15.75	28.58	7.92	16.35	18.85	23.6	3	40



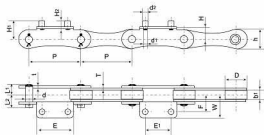
F mm	W mm	H mm	d <sub>1</sub> mm
30	45	18	M6

Chain No.	Pitch P mm	Width between inner plates b <sub>1</sub> (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kn
				d mm	L <sub>1</sub> mm	L <sub>2</sub> mm	h mm	t mm	
CP50-Nt	50	17	25	5.9	16.5	19.5	18	3	28.6



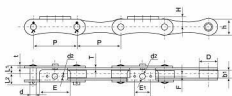
Chain No.	E1 mm	E mm	F mm	W mm	H mm	d1 mm
C216A-Kz	10.1	35	51	71	18	6.6
C216AL-BKz-Nr	16.1	35	51	71	18	6.6
C210A-Kz	12	25	31.8	48	11	5.2
C210D-Kz	12	25	31.8	48	12.5	5.2
C210E	12	25	35	48	17	4.5
C210F	12	25	31.8	47.8	12.5	5.4

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Qmin kn
				d mm	L1 mm	L2 mm	h mm	t/T mm	
C216AL-KzB	59.8	15.75	28.58	7.92	16.35	18.85	23.5	3	40
C216AL-BKz-Nr	59.8	15.75	28.58	7.92	16.35	18.85	23.5	3	40
C210A-Kz	31.75	9.4	10.16	5.08	10.95	13.05	15	2	16
C210D-Kz	31.75	9.4	11.91	5.94	12.05	13.45	16.6	2.4	23.3
C210E	31.75	10.5	15.88	7.4	12.95	15.05	22	2.5	25
C210F	31.75	9.4	10.16	5.08	11.75	14.05	15	2.4	22.1



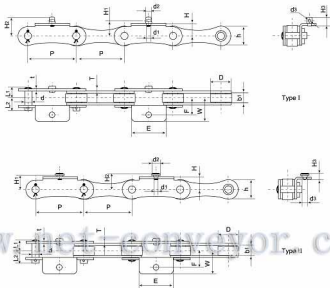
E1	E	F	W	d1	d2	H	H1	H2
mm	mm	mm	mm	mm	mm	mm	mm	mm
35	50	24.5	34	5.5	M6	18	27	13

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>ten</sub> kn
				d mm	L1 mm	L2 mm	h mm	t/T mm	
CF70-SK2	70	15	30	10	16.2	19.4	28	3	40



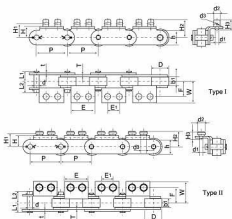
E1	E	F	d1	d2	H
mm	mm	mm	mm	mm	mm
25.4	50	4.1	9.1	3.3	20

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>ten</sub> kn
				d mm	L1 mm	L2 mm	h mm	t/T mm	
CF70-SK3	70	16	30	10	17.6	20.8	28	3	40



Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Q <sub>min</sub> kn	Type
				d mm	L1 mm	L2 mm	h mm	t/T mm		
CF70-SK1-N1	70	16	30	10	16.2	19.4	28	3	40	I
CF70-SK1-N2	70	15	30	10	16.2	19.4	28	3	40	II

Chain No.	E mm	F mm	W mm	d1 mm	d2 mm	d3 mm	H mm	H1 mm	H2 mm	H3 mm	Type
CF70-SK1-N1	50	24.5	34	5.5	8	3.2	18	22	27	13	I
CF70-SK1-N2	50	24.5	34	5.5	12	8	18	20.5	23	9	II



Chain No.	E1 mm	E mm	F mm	W mm	H mm	H1 mm	H2 mm	H3 mm	d1 mm	d2 mm	d3 mm	Type
C216AL-K2ZB-R	19.1	39	25.5	36.5	18	23	30	16.5	6.6	9.5	2.5	I
C216AL-K2ZB-L	19.1	39	25.5	35.5	18	21	25	11.5	6.6	12.5	9.3	II
C216AL-SK2-Ni	19.05	39	28.18	38.73	19.05	-	31.75	17.2	6.6	9.5	-	I
C216AL-SK2-Nb	19.05	39	28.18	38.73	19.05	22.05	28.05	11.5	6.6	12.5	9.3	II
C63.5S-R	25	47	25.5	36	24	29.5	36	16.5	6.6	9.5	2.5	I
C63.5S-L	25	47	25.5	36	24	27.5	31.5	12	6.6	12.5	9.3	II
C63.5S-Ni	25	47	25.5	36	18	23.5	30	16.5	6.6	9.5	2.5	I
C63.5S-Nb	25	47	25.5	36	18	21.5	25.5	12	6.6	12.5	9.3	II

Chain No.	Pitch P mm	Width between inner plates b1 (min) mm	Roller diameter D (max) mm	Pin			Plate		Ultimate tensile strength Qmin kn	Type
				d mm	L1 mm	L2 mm	h mm	VT mm		
C216AL-K2ZB-R	50.8	15.75	28.58	7.92	16.36	18.85	23.6	3	40	I
C216AL-K2ZB-L	50.8	15.75	28.58	7.92	16.36	18.85	23.6	3	40	II
C216AL-SK2-Ni	50.8	15.75	28.58	7.92	16.36	18.85	23.6	3	40	I
C216AL-SK2-Nb	50.8	15.75	28.58	7.92	16.36	18.85	23.6	3	40	II
C63.5S-R	63.5	15.75	39.68	7.92	16.36	18.85	23.5	3	40	I
C63.5S-L	63.5	15.75	39.68	7.92	16.36	18.85	23.5	3	40	II
C63.5S-Ni	63.5	15.75	28.58	7.92	16.36	18.85	23.5	3	40	I
C63.5S-Nb	63.5	15.75	28.58	7.92	16.36	18.85	23.5	3	40	II